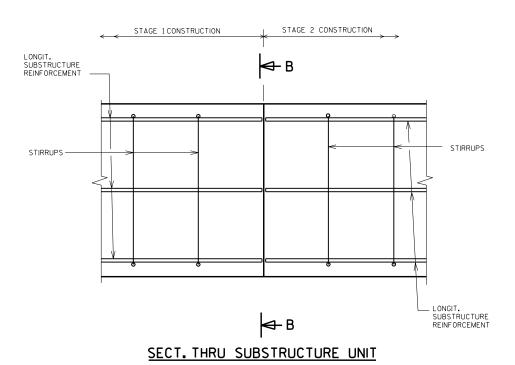
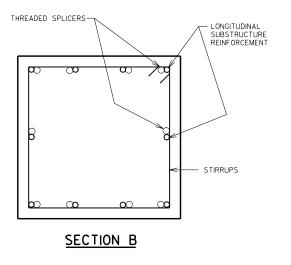


DOWEL BAR SPLICER LAP LENGTHS

CONCRETE UNDER BAR	BAR SIZE	13	16	19	22	25	29	32	36
300 mm OR LESS	f'c = 24	500	800	950	1300	1700	2100	2700	3300
	f'c = 28	500	800	950	1200	1550	1950	2500	3050
MORE THAN 300 mm	f'c = 24	700	900	1050	1450	1900	2400	3050	3750
	f'c = 28	700	900	1050	1350	1750	2250	2800	3450

BAR LENGTH COMPUTED TO \P . LONGIT, JOINT AND SHALL BE MODIFIED IF REO'D TO BAR COUPLER MANUFACTURER RECOMMENDATIONS. PAY BASED ON BARS AS DETAILED.





<u>NOTES</u>

STEEL SPLICE (COUPLER) ASSEMBLY SHALL BE AN APPROVED TYPE AND SHALL DEVELOP IN TENSION AT LEAST 125% OF THE YIELD STRENGTH OF THE SPLICED REINFORCEMENT BARS.

DOWEL BAR SPLICERS SHALL BE OF MINIMUM 60 KSI YIELD STRENGTH, AND HAVE TENSILE STRENGTH AREA EQUAL OR GREATER THAN THAT OF THE LAPPED REINFORCEMENT BARS.

DOWEL BAR SPLICERS SHALL MEET THE DEFORMATION REQUIREMENTS FOR STANDARD ASTM DEFORMED REINFORCING BARS.

FOR DOWEL BAR SPLICERS, ALL REINFORCEMENT BARS SHALL BE LAPPED AND TIED TO THE SPLICER BARS.

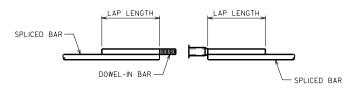
SPLICER (COUPLER) ASSEMBLY IN THE SLAB SHALL BE EPOXY COATED IN ACCORDANCE WITH THE REQUIREMENTS FOR REINFORCEMENT BARS.

OTHER SYSTEMS OF SIMILAR DESIGN MAY BE SUBMITTED TO THE ENGINEER FOR APPROVAL. APPROVAL SHALL BE BASED ON CERTIFIED TEST RESULTS FROM AN APPROVED TESTING LABORATORY THAT THE PROPOSED SPLICER (COUPLER) ASSEMBLY SATISFIES THE FOLLOWING REQUIREMENT:

① MINIMUM CAPACITY = 1.25 X fy X AREA OF SPLICED REINFORCEMENT BAR.

WHERE fy = YIELD STRENGTH OF SPLICED REINFORCEMENT BARS

ALL DIMENSIONS ARE IN MILLIMETERS.

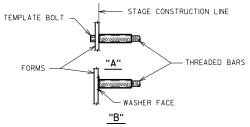


DOWEL BAR SPLICER



ONE PIECE THREADED SPLICER

SPLICER ALTERNATIVES



INSTALLATION AND SETTING METHODS

"A" SET SPLICER BY MEANS OF A TEMPLATE BOLT "B" SET SPLICER BY NAILING TO WOOD FORMS OR CEMENTING TO STEEL FORMS.

BAR SPLICER (COUPLER) DETAILS AT STAGE CONSTRUCTION

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
STRUCTURES DEVELOPMENT SECTION

APPROVED: 1/99

METRIC STANDARD 40.11